



## 34000 Soluble Oil Extra

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### Description

This soluble oil extra is a universal emulsifiable metal working oil (1 part to 9 parts water) and has been specially developed as a cold lubricant for drilling, turning and sawing normal commercial grades of steel.

### According to the specifications of

Herbert Corrosietest IP 125 (10%): 0/0-0

### Packaging units

| ART. NR. | VOLUME | ITEMS PER UNIT | ITEMS PER PALLET |
|----------|--------|----------------|------------------|
| 34001    | 1 L    | 6              | 450              |
| 34005    | 5 L    | 4              | 112              |
| 34020    | 20 L   | 1              | 30               |
| 34060    | 60 L   | 1              | 6                |
| 34205    | 205 L  | 1              | 2                |
| 34999    | 1000 L | 1              | -                |

### Standard analyses

| TEST                        | VALUE | METHOD             |
|-----------------------------|-------|--------------------|
| Density at 15°C             | 0.883 | kg/l               |
| Kinematic Viscosity at 40°C | 33.6  | mm <sup>2</sup> /s |
| Flashpoint COC              | 154   | °C                 |
| Pourpoint                   | -12   | °C                 |
| Total Base Number           | 15.1  | mgKOH/g            |
| Nitrite Level               | NIL   | mass%              |

These characteristics are typical of current production. Variations in these characteristics may occur.